

Assembly instruction for the following lounge chair & Sofa– with fully upholstered WOOD shell:

Beetle Lounge Chair



Beetle Sofa



Products:

- Upholstered Beetle shell (Lounge or Sofa)
- 4-leg steel base (Lounge or sofa)
- 2x (3x for sofa) front: M5x30 black (DIN 912 / ISO 4762)
- 2x (3x for sofa) back: M5x25 black (DIN 912 / ISO 4762)
- 4x QuickClick Base Ø14 (Wagner part no: 15 8117 01)
- 4x QuickClick Black slim insert Ø20 (Wagner part no: 15 8289 01)
- 4x Countersunk self-drilling screw ST2,9 x 9,5 ZP (DIN 7982-C-H)

Tools:

Akku drill or Unbraco key size 4 + Torx size 10.
Loctite medium strength (Würth DOS thread locking agent MEDIUM, Art. No. 0893243050)



Mounting glides on frame

Products:

- 4x QuickClick Base Ø14 (Wagner part no: 15 8117 01)
- 4x Countersunk self-drilling screw ST2,9 x 9,5 ZP (DIN 7982-C-H)
- 4x QuickClick Black slim insert Ø20 (Wagner part no: 15 8289 01)



Products:

4x QuickClick Base \varnothing 14

Action:

Place the QuickClick bases on the legs.

Make sure the countersunk hole is visible (like the picture)



Products:

4x Countersunk self-drilling screw ST2,9 x 9,5 ZP (DIN 7982-C-H)

Action:

Mount the screw into the frame – to fasten the QuickClick bases to the frame.

NB. Maximum torque 1,4 Nm



Products:

4x QuickClick Black slim insert \varnothing 20

Action:

Place the Quick click inserts on the ground and the feet (with mounted QuickClick bases on) on top.



Action:

Apply force until you hear a "CLICK" from the feet.

The feet are now mounted – repeat for all 4 legs.



Mounting shell on the frame

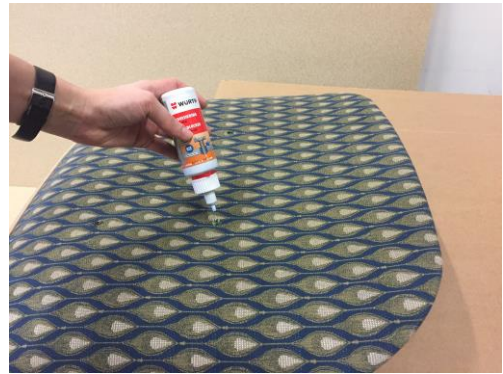
Products:

4-leg wooden upholstered shell

Loctite

Action:

Turn the Beetle shell upside down and apply Loctite in the 4x M5 holes (6x M5 holes for sofa).



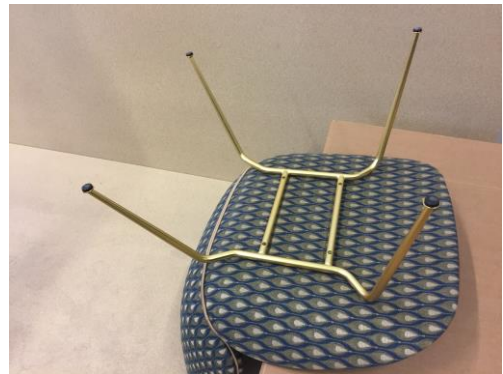
Products:

Upholstered Beetle shell (lounge or sofa).

Steel chair base.

Action:

Place the steel base on top of the shell, so the 4 holes (6 holes for sofa, 2 extra hole in the middle of the shell) on the base are above the holes in the shell.



Products:

2x front (3x for sofa): M5x30 black

2x back (3x for sofa): M5x25 black

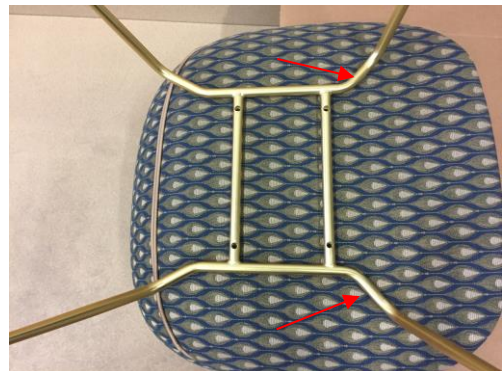


Action:

Please place the base **exactly** as on the picture.

The 2 bend as the one marked with the **red arrows** on the picture, **shall** be placed forward on the shell.

(The mounting holes have different distance – so if the screw holes do not fit, you might have turned the frame the wrong way.)



Action:

Mount the 2x M5x25 (3x for sofa) screws in the back and 2x M5x30 (3x for sofa) screws in the front (higher mounting towers).

Important: Do not tighten the screws before all 4 pcs (or 6pcs for sofa) screws have been inserted to the thread.

NB. Maximum torque 10 Nm.

NB. Screw needs to be firmly mounted



Action:

Turn the lounge chair/sofa back up and place it on the legs.

The Beetle chair is ready for use.

